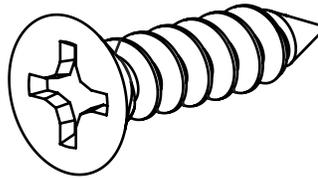




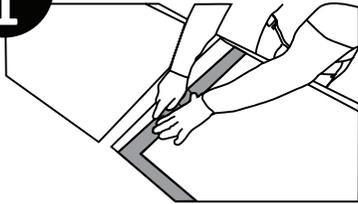
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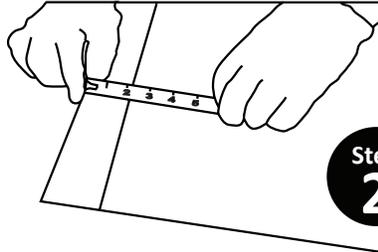
How To Install SpeedSplice

Step 1



Measure And Cut the Bias At 1" Inch Per Every 12" Of Belt Width on each belt end.

Step 2



Does your system have a scraper or belt cleaner? It's recommended to skive the top cover so that the SpeedSplice sits level with the top cover of the belt. The skive should be 2" inches wide on the head of the belt and 2-1/2" wide on the tail of the belt.

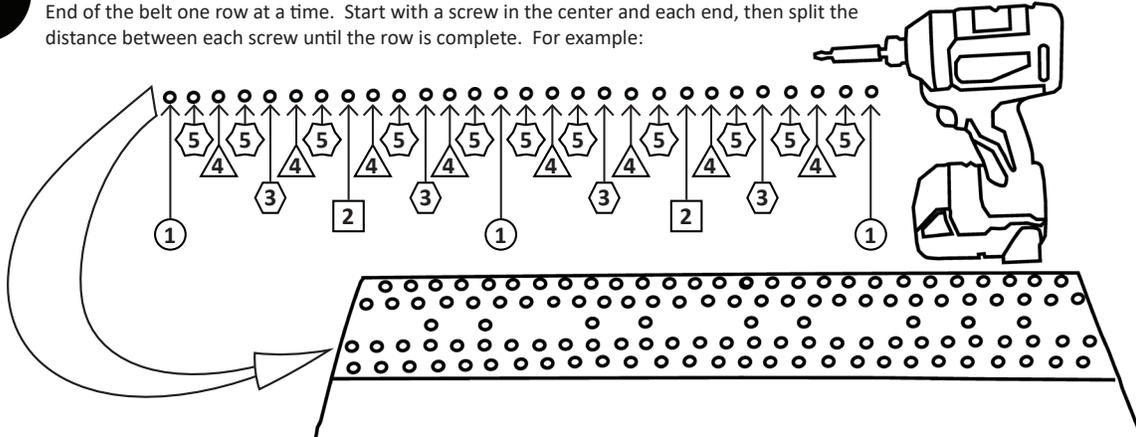
Step 3



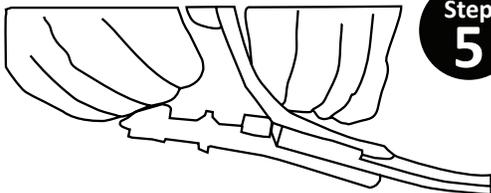
Attach the spacers to the center nubs of the SpeedSplice on a maximum of 10" centers. At least one spacer must be on each end and in the center of the splice. Drive screws through each spacer to hold everything in place.

Step 4

Butt the edge of the Head End of the belt against the spacers. Drill the SpeedSplice to the Head End of the belt one row at a time. Start with a screw in the center and each end, then split the distance between each screw until the row is complete. For example:

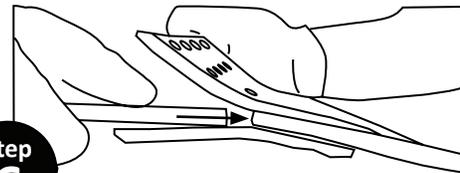


Step 5



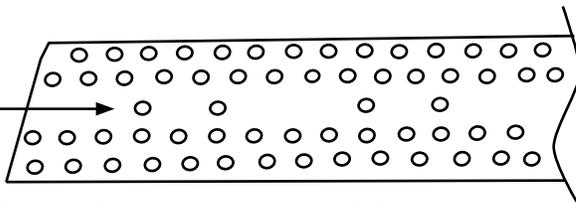
When both rows on the the Head End are complete, remove the White Spacers on the center nubs.

Step 6



Fit the Tail End into the SpeedSplice and butt it flush against the Head End. Then drill each row in the same pattern as step 4.

Step 7



Finish by drilling the center row. Your splice is now complete.

Tutorial Video

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